

C E R T I F I C A T E

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **ACC Ingénierie & Maintenance**

**32, rue du Pré la Reine
63017 Clermont-Ferrand
FRANCE**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application:

- New construction of assemblies and components for rail vehicles, in particular chassis and bogies and attached components.
- except design
- Maintenance according to national standards
- Classification level CL 1 according to DIN 27201-6 for repairing

Range of certification

| Welding process according to EN ISO 4063 | Material group according to CEN ISO/TR 15608 | Dimensions | Comments |
|--|--|---|--|
| 111 | 1.2 1.2 | t = 3 - 30 mm t = 7.5 - 30 mm | FW BW |
| 135 | 1.2 1.2 1.2 | t = 1 - 4 mm t = 1.5 - 30 mm t = 7.5 - 30 mm | BW FW BW |
| 141 | 1.2 1.2 23 23/22 | t = 1 - 4 mm t = 1.5 - 4 mm t = 1.5 - 6 mm t = 1.5 - 12 mm | BW FW BW FW, t1 = 1,5 - 12 mm; t2 = 3 - 12 mm |

Responsible welding coordinator: Romain Malcourant (Level A) born: 1973

Deputy with equal rights: Patrick Julien (IWT) [external] born: 1963

Deputy: see reverse

Certificate no.: ZE-16083-01-00-EN15085-2018.0036.001

Register number: DVSZERT/15085/CL1/036/0/18

Valid: from 04.05.2018 to 03.05.2021

Issued on: 04.05.2018

Auditor: Stiefel
General regulations (see reverse)

Gurschke
Head of certification body

Certificate no.: ZE-16083-01-00-EN15085-2018.0036.001

Comments:

Additional deputies:

- David Chaffraix (IWP) born: 1989
- Christophe Fougerolles (IWP) born: 1981

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files